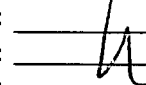



Date: Friday, 23/01/2009 7:23:27 AM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	212 DETAIL PARTS
<b>Job Number</b> :	45154		
<b>Estimate Number</b> :	13228		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2127251211
<b>This Issue</b> :	23/01/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D212-725-1
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	42811	<b>Drawing Revision</b> :	
	<b>Type</b> :	<b>Material</b> :	N/A
	PURCHASED PARTS	<b>Due Date</b> :	30/01/2009
<b>Written By</b> :		<b>Qty:</b>	1
<b>Checked &amp; Approved By</b> :		<b>Um:</b>	Each
<b>Comment</b> :			

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------



**Comment:** PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-211 with Dart IPP D212-725-1-211"

Send a copy of this IPP

*h 09.01.23*

2.0	D2127251211	fairlead doubler
-----	-------------	------------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-211	Angle	_____
---	----------------	-------	-------

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-211 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:27 AM  
User: Linda Lacelle

## Process Sheet

**Customer:** CU-DAR001 Dart Helicopters Services

**Drawing Name:** 212 DETAIL PARTS

**Job Number:** 45154

**Part Number:** D2127251211

Job Number:



**Seq. #:**

**Machine Or Operation:**

**Description :**

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



**Comment:** Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



**Comment:** INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



**Comment:** FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:23:27 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 45154		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251211
This Issue	: 23/01/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42811	Material	: N/A
Written By	: <u>LA</u>	Due Date	: 30/01/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>LA</u>		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-211 with Dart IPP D212-725-1-211"

Send a copy of this IPP

h 09.06.23

2.0	D2127251211	fairlead doubler
-----	-------------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-211 Angle 45321

Attach serviceable tags

JAN 30 2009

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-211 REV. ✓

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:27 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45154

Part Number: D2127251211

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



*AS*

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



*AS*

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



*N/A*

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*09/02/04*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*MF 09-02-03*

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.61**Discrepancy:

Fabricate D212-725-1-211, Fairlead Doubler for Dart Aerospace.

Resolution:

D212-725-1-211, Fairlead Doubler fabricated IAW D212-725-1-Dwg, Pg 72. . Material used, 2024T3 .032, Batch No. 3452

**1.61** Work Done By: Alvin Werner***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.62**Discrepancy:

Fabricate D212-725-1-215, Shield Tail Pipe for Dart Aerospace.

Resolution:

D212-725-1-215, Shield Tail Pipe fabricated IAW D212-725-1-Dwg Pg. 75. Material AMS 321 020, Batch No. .2828

**1.62** Work Done By: Alvin Werner***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.63**Discrepancy:

Fabricate D212-725-1-217, Web for Dart Aerospace.

Resolution:

D212-725-1-217, Web fabricated IAW D212-725-1 Dwg Pg. 76. Material AISI 304 .020 , Batch No. 1758 .

**1.63** Work Done By: Alvin Werner***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.64**Discrepancy:

Fabricate D212-725-1-219, ARC Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-219, ARC Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 77. Material AISI 304 .020 , Batch No 1758. .

**1.64** Work Done By: Alvin Werner***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*

\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*